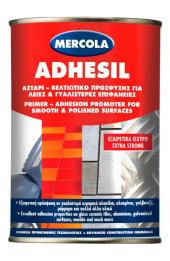


Primers ADHESIL

Technical Data Sheet

Reviewed: 06.06.2015



DESCRIPTION

ADHESIL is a transparent primer for adhesion promotion working on a molecular level. It works on high gloss, smooth or polished surfaces and in general difficult – low energy surfaces where most usual coatings, adhesives fail to adhere.

ADVANTAGES

- Excellent adhesion on glass or enamel coatings
- Excellent adhesion on inox, aluminium, galvanized and nonferrous metals
- Suitable for highly polished and compact surfaces such as polished marble, high luster marble
- Excellent adhesion on most plastic and plasticized surfaces
- Easy and fast application
- Provides cleaning action

APPLICATIONS

Improves bonding of:

- Epoxy and polyurethane adhesives and coatings on difficult to adhere surfaces such as high gloss ceramic tiles.
- Polyurethane and epoxy-urethane parquet adhesives.
- Polyurethane, silicone and hybrid sealants and flexible bonding adhesives.
- Acrylic paints, elastomeric coatings and sealants on difficult to bond surfaces such as glass, aluminium, inox, galvanized steel, plastics etc.

METHOD OF APPLICATION

- Remove all loose material, dirt, and oily residues using mechanical means and then polyurethane solvent and let dry.
- 2. Apply ADHESIL in a thin layer using a roll, brush or cloth.
- Allow to dry for 30 90 minutes and then apply the adhesive or coating.

It is advisable to perform a suitability test for each application.

CLEANING

Clean with white spirit

CONSUMPTION

5 - 12 m² / It, depending on the surface.

TECHNICAL DATA

Form: Liquid Color: Transparent Odour: Characteristic

Specific gravity: 0,790 ± 0,05 gr/ml Vapour pressure: 4100 Pa at 20°C. Ignition point: 12°C (Abel)

Solubility: White spirit
Flammability: Flammable
Drying time: 30 – 90 minutes

Curing: 2 - 4 hours

STORAGE

Products should be stored in a dry and cool place at a temperature of $5^{\circ}\text{C-}35^{\circ}\text{C}$, away from sources of ignition. Protect from humidity and direct sunlight.

SHELF LIFE

12 months from the production date in the above mentioned storage conditions. The product should remain in the original unopened packaging bearing the manufacturer's batch number.

PACKAGING

1Lt

PACKAGING	CODE	BARCODE
1Lt	05039	5204094050667





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HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION



Eye Irrit. 2: H319 - Causes serious eye irritation Flam. Liq. 2: H225 - Highly flammable liquid and vapour STOT SE 3: H336 -May cause drowsiness or dizziness P101: If medical advice is needed, have product container or label at hand P102: Keep out of reach of children P103: Read label before use P280: Wear gloves/protective clothing/eye protection/face P303+P361+P353: IF ON SKIN (or hair): protective protection Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P501: Dispose of the contents/containers in accordance with the current legislation on waste treatment. Substances that contribute to the classification: Propan-2-ol (CAS: 67-63-0); 1-methoxy-2-propanol (CAS: 107-98-2)

The directives contained in this technical data sheet are the result of our long experience from real life applications and the research testing of our research and development laboratory and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications, which are beyond our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments. We are liable only for our products for being free from faults and of consistent quality. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. The present edition of this technical datasheet automatically cancels any previous ones concerning the same product.





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